



**Rolls-Royce**

**Rolls-Royce Deutschland Ltd & Co KG**

# Certificate of Approval

Approval No.: **101410 / 04**

This is to certify that

***BULWELL PRECISION ENGINEERS LTD  
WHARF ROAD INDUSTRIAL ESTATE  
PINXTON, NOTTINGHAM***

Vendor Code: 200008

is approved for the following scope

- PRECISION MACHINING
- THREAD ROLLING CIRCULAR ROLLS
- THREAD ROLLING FETTE HEAD
- CONTROL OF CLASSIFIED PARTS
  
- AUTHORITY TO APPROVE DATA CARDS IN ACCORDANCE WITH ADDENDUM

continued ...

**Issue date: 04.03.11**

  
**i.A. Robert Starcke**

Quality Manager  
POAH RRD  
Rolls-Royce Deutschland Ltd & Co KG

**Expiry date: unlimited**

  
**i.A. Burghardt Böhme**

Supplier Development Leader  
Regional Regulatory Authorisation  
Rolls-Royce Deutschland Ltd & Co KG



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Scope of approval continued:

- JES72
- RPS128
- RPS168
- RPS251
- RPS367
- RPS386
- RPS436
- RPS461
- RPS498
- RPS507
- RPS526 - Oxidise only
- RPS574
- RPS576
- RPS638B
- RPS639/1
- RPS689
- RPS700
- RPS702
- RPS709
- RPS753
- RPS953 PRECIPITATION HEAT-TREATMENT OF AGE HARDENABLE STEELS
- RPS905/1
- RPS905/2
- RPS905/3
- RPS905/4
- MSRR9969VICKERS
- MSRR6531 - Final Age only
- MSRR6532 - Final Age only

**Issue date: 04.03.11**

**Expiry date: unlimited**



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**ADDENDUM**

Authority to approve process data cards on behalf of  
Rolls-Royce Deutschland Ltd & Co KG

**Process**

**Nominated Personal**

RPS574, 526 OXIDISE ONLY  
MSRR6531 &-6532 FINAL AGE ONLY }

M. Keeling

RPS689

M. Keeling, M. Elgey

Conditions:

This applies also to process data cards generated and used by yourself  
Applies to UNCLASSIFIED parts only.

Any substantiation or validation work required by Rolls-Royce specifications and/or Purchase Order must be retained for review by Rolls-Royce if required. Rolls-Royce reserves the right to withdraw this authority at any time without notice. The authority applies to purchase orders placed by Rolls-Royce Deutschland only.

Approval is limited to the defined processes as stated on the Addendum above. Any deviations should be submitted to the Rolls-Royce Special Process Group Team

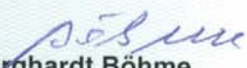
Leader for approval, including the results of any substantiation.

No changes shall be made to this approval without notification through the Rolls-Royce Special Process Group Team Leader.

Authorised on behalf of Rolls-Royce Deutschland Ltd & Co KG

**Issue date: 04.03.11**

**Expiry date: unlimited**

  
**i.A. Burghardt Böhme**  
Supplier Development Leader  
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